



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D139-799-015
Job Sheet 196897



Part No: D139-799-015

Job Qty: 2 pcs

Part Name: Engine Wash



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/24/19

Job Tracking No:

Due Date: 7/30/19

Created By: Kimberley Guerin

Type: SOLD

Description:

Note: IIN-D139-799 REV:O IPP Rev:B 11.07.04 new issue DD verf:JLM IPP REV:B AS PER ECN 11-598 11-06-05
JLM VERF BY:DD IPP Rev:C 11.09.27 PER CHG003 DD verf:EC IPP Rev:D 13.09.24 PER CHG005/ECN13-
579 DD verf:JLM IPP REV:E 16.10.13 AS PER IIN REV:L DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	7/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S197472

Part: D139-799-015

Job No: 196897

Serial No/Batch: S197472

Revision: 0

Inspector:

Exp Date:

Instructions: FAA STC SR02138SE 18/10/17, TGA STC LoA C-11-0841 11/11/14,

Plex 6/24/19 3:53 PM Dart.Guerin.Kimberley

120 QC 4	2 pcs	7/30/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	
135 DC - 1 - B4B	2 pcs	7/30/19	0.00 0.00	DC - 2 - B4B	
140 QC 21 - FG	2 pcs	7/30/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	

DAS
75
9-89

JUL 12 2019

DAS
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JUL 12 2019

JUL 12 2019

JUL 12 2019

DAS
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Part Op 110 - Pick Kit
 Descriptions: 120 - QC4- 100% Inspect kits for completeness
 130 - Identify and pack for shipping as per PPP D139-799-015 PPP rev: _____

135 - Document Control - Photocopy bluefile & type labels per PPP D139-799-015 CHG006

140 - QC21- Final Inspection - Work Order Release

010866

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C3A	Bolt	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5147510
AN3C5A	Bolt	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5082907
AN526-1032R16	Screw	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5162900
AN832-6J	Union	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174250 x 3 S 167642x1
AN924-6J	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5176501
CB2000CRA3-28	Stud	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5192314
CB4022V3CR8	Anchor Nut	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5152640 x 2 S 176511 x 3
CB91	Acrylic Adhesive, 3.5G	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5157973
D4121-1	Hose Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5189619
D4121-3	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5187994
D4121-5	Hose Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5151641
D4131-041	Manifold Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177702
D4131-043	Doubler Assembly	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5174276
D4146-1	Fitting	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5144639
D4182-1	Fitting, Quick Disconnect	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5175971
D4384-1	Placard	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5125045
MS21043-3	Nut	20 Ea (10 ea)	110-Packaging 1 - Pick Kit	5181801
MS21919-WDG9	Clamp	18 Ea (9 ea)	110-Packaging 1 - Pick Kit	5162004 x 12 5181178 x 6
MS21919WCH16	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5158635
MS21919WCH4	Clamp	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5161497
MS21919WCH9	Clamp	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5176564
NAS1149C0316R	Washer	12 Ea (6 ea)	110-Packaging 1 - Pick Kit	FM 136511
NAS1149C0332R	Washer (AN960C10L)	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5174158
NAS1149C0932R	Washer (AN960C916L)	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5056031
NAS43DD3-80N	Spacer	6 Ea (3 ea)	110-Packaging 1 - Pick Kit	5100228

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C3A	8	340	0
	AN3C5A	6	986	0
	AN526-1032R16	8	93	0
	AN832-6J	4	35	0
	AN924-6J	8	54	0
	CB2000CRA3-28	6	68	0
	CB4022V3CR8	6	72	0
	CB91	4	47	0
	D4121-1	4	23	0
	D4121-3	2	23	0
	D4121-5	2	23	0
	D4131-041	2	5	0
	D4131-043	2	12	0
	D4146-1	4	44	0
	D4182-1	4	20	0
	D4384-1	2	15	0
	MS21043-3	20	1,076	0
	MS21919-WDG9	18	110	0
	MS21919WCH16	4	38	0
	MS21919WCH4	4	38	0
	MS21919WCH9	8	46	0
	NAS1149C0316R	12	61	0
	NAS1149C0332R	16	5,234	0
	NAS1149C0932R	8	233	0
	NAS43DD3-80N	6	46	0

Part Specifications

Specifications could not be found.

Qty -015	Part Number	Description
X	D139-799-015	ENGINE WASH KIT
2	D4121-1	HOSE ASSEMBLY
1	D4121-3	HOSE ASSEMBLY
1	D4121-5	HOSE ASSEMBLY
1	D4131-041	MANIFOLD ASSEMBLY
1	D4131-043	DOUBLER ASSEMBLY
2	D4146-1	FITTING
2	D4182-1	FITTING, QUICK DISCONNECT
1	D4384-1	PLACARD
3	AN3C5A	BOLT (or NAS6603-4)
4	AN3C3A	BOLT
4	AN526-1032R16	SCREW
2	AN832-6J	UNION (or AN837-6J)
4	AN924-6J	NUT
10	MS21043-3	NUT
4	NAS1149C0932R	WASHER (or AN960C916L)
8	NAS1149C0332R	WASHER (or AN960C10L)
6	NAS1149C0316R	WASHER (or AN960C10LL)
3	NAS43DD3-80N	SPACER
9	MS21919WDG09	CLAMP (or AS21919WDG09)
2	MS21919WCH4	CLAMP (or AS21919W CH4)
4	MS21919WCH9	CLAMP (or AS21919W CH9)
2	MS21919WCH16	CLAMP (or AS21919W CH16)
3	CB2000CRA3-28	STUD (or A366A3E30C)
3	CB4022V3CR8	ANCHOR NUT (or AW001TL3A08)
2	CB91	3.5g ACRYLIC ADHESIVE KIT

Change Record

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Part Number: D139-799-015

Description: ENGINE WASH[illegible]